# **Manual Materials Handling Solutions to Control MSD Hazards in Manufacturing & Warehousing**

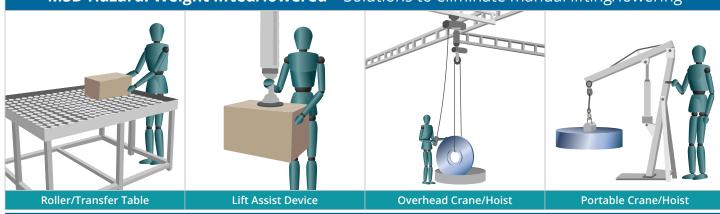
Manual materials handling includes lifting, lowering, carrying, pushing, pulling and gripping materials.

- These tasks are considered a major cause of back disorders in industry.
- In manufacturing, back injuries account for ~50% of all exertion/bodily reaction injuries (WSIB, 2020).

Eliminate or control musculoskeletal disorder (MSD) hazards associated with manual materials handling tasks by following the hierarchy of controls:

- Investigate implementing engineering controls, such as the solutions provided below, to change the way work is performed. These solutions can often improve worker productivity and product quality.
- Implement necessary administrative controls, such as training.

### MSD Hazard: Weight lifted/lowered - Solutions to eliminate manual lifting/lowering



### MSD Hazard: Weight carried - Solutions to eliminate carrying



### MSD Hazard: Weight Lifted/Lowered/Carried - Solutions to control handling

- Reduce the overall weight by splitting into smaller loads, if possible
- Avoid manually handling uneven, unbalanced loads
- Use both hands when handling objects/materials, if possible
- Create handles to improve grip on objects/materials

### **Train and Engage Workers**

- Equipment Training: How to use equipment as intended to eliminate or control MSD hazards
- Work Methods Training: How to minimize exposure to MSD hazards (i.e., lifting and handling techniques, body positioning). Hazard specific training should be provided by qualified, knowledgable person
- · Hazard Reporting: How to identify and report MSD hazards in the workplace
- · Control Hazards: Use a participative approach, which includes workers in the development and implementation of MSD hazard controls







# **Manual Materials Handling Solutions to Control MSD Hazards in Manufacturing & Warehousing**

# MSD Hazard: Push/Pull Force - Solutions to eliminate pushing/pulling

Tugger

### MSD Hazard: Push/Pull Force - Solutions to control push/pull force

**Automated Walkie Stacker** 

• Implement regular equipment maintenance schedules

Automated Pallet Truck/Pusher

- Evaluate flooring material and floor maintenance for mobile equipment on wheels
- Use appropriate castor design for carts, depending on the application (i.e., diameter, material, swivel positioning, number of wheels, etc.)
- Use both hands when manually pushing or pulling, if possible

# MSD Hazard: Awkward Back & Shoulder Postures to Lift/Lower - Solutions to access materials using neutral postures (upright back position with the arms close to the body) **Scissor Lift Cart Self-Levelling Table** Scissor Lift Table **Rotating Lift Table Self-Levelling Shelf Cart** Adjustable Tilt Cart Adjustable Tilt Stand **Mobile Pallet Elevator**





**Forklift** 

